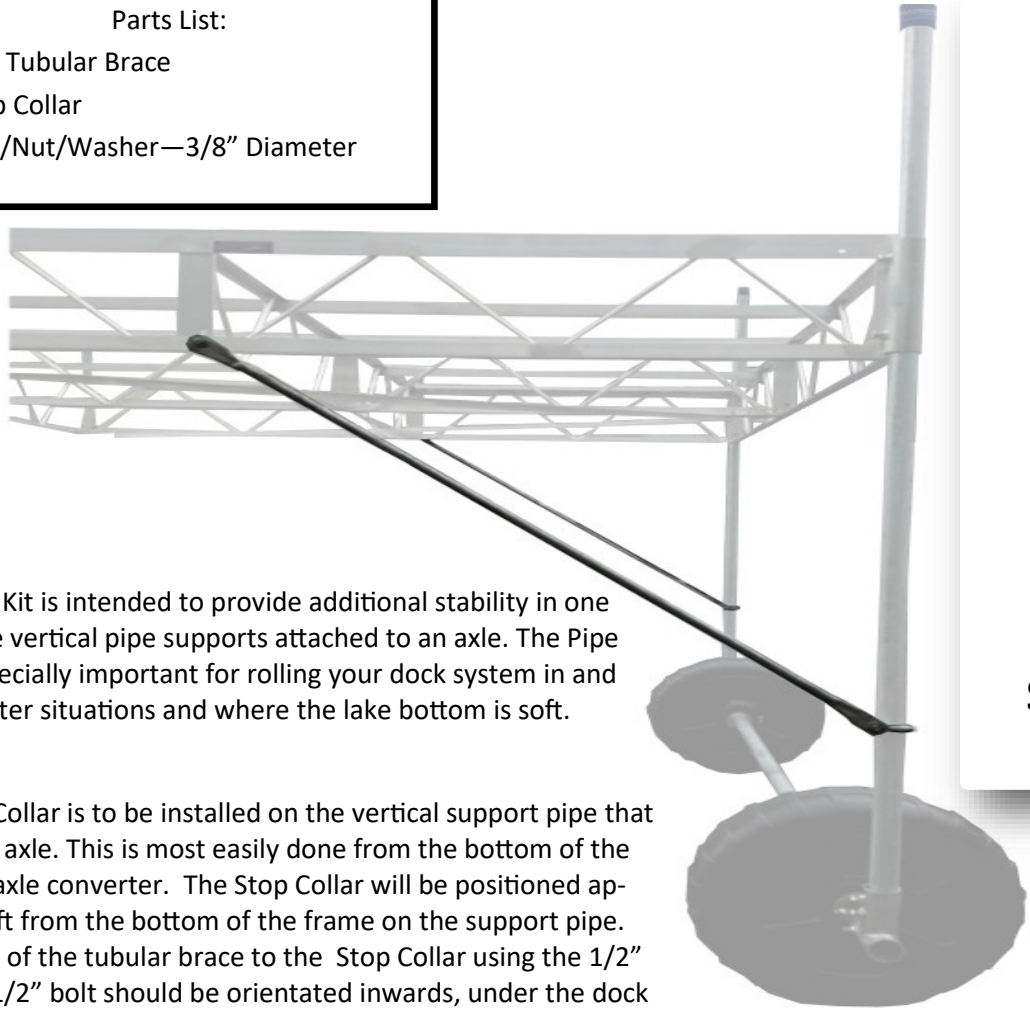


PN #10828: Pipe Brace Kit Assembly Instructions

Parts List:

- (2) 5 ft. Tubular Brace
- (2) Stop Collar
- (2) Bolt/Nut/Washer—3/8" Diameter



Application:

The Pipe Brace Kit is intended to provide additional stability in one direction to the vertical pipe supports attached to an axle. The Pipe Brace Kit is especially important for rolling your dock system in and out of deep water situations and where the lake bottom is soft.

Assembly:

First, the Stop Collar is to be installed on the vertical support pipe that attaches to the axle. This is most easily done from the bottom of the pipe, near the axle converter. The Stop Collar will be positioned approximately 3 ft from the bottom of the frame on the support pipe. Attach one end of the tubular brace to the Stop Collar using the 1/2" bolt location. 1/2" bolt should be orientated inwards, under the dock frame.

Attach the opposite end of the brace to the lowest 3/8" diameter hole on the Patriot Dock frame, 4ft. back from the upright support pipe, using the 3/8" bolt provided in hardware bag. **The shank of the bolt and nut should point toward the inside of the dock frame.**

Repeat the above steps for the pipe brace support on the other side of the dock frame.